

Mongtec HSK-T Tool Holders



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HSK63T

HSK63T
HSK100T

C		Clamp
D		Clamp/inserts with center hole
M		Pin/Clamp
P		Pin/Wedge or Lever
S		Screw

D

C		80°
D		55°
S		90°
V		35°
W		80°

C

L

N

A		90°
B		75°
D		45°
G		90°
H		107.5°
J		93°
L		95°
M		50°
N		62.5°
P		117.5°
Q		107.5°
R		75°
S		45°
U		93°
V		72.5°

B		5°
C		7°
N		0°

HSK

Taper

HSK

63T

Taper Size

HSK63T

HSK100T

R

Direction

R		Right
L		Left
N		Both

45
 f
(mm)

070
 L
(mm)

16

Insert Size

E2

for Cylindrical Shank Tools

06
 $d1$
(mm)

055
 $l1$
(mm)

SB

for Rectangular Tools

H

Direction

H	00
N	45
T	
V	90

2020

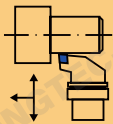
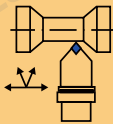
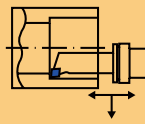
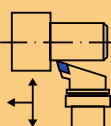
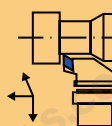
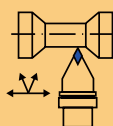
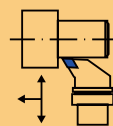
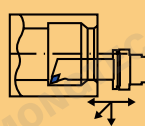
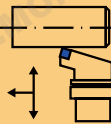
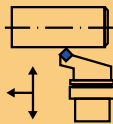
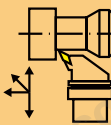
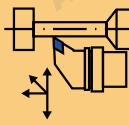
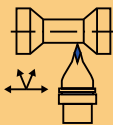
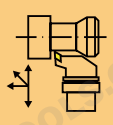
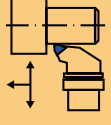
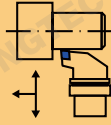
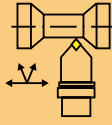
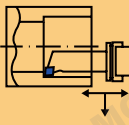
Turning Tool Holder Size

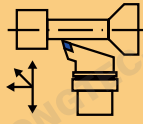
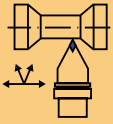
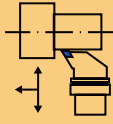
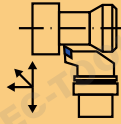
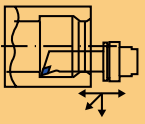
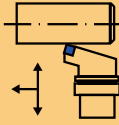
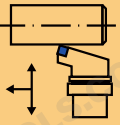
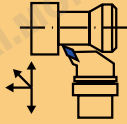
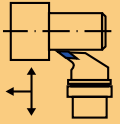
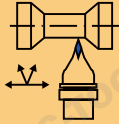
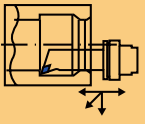
2020	20×20
2525	25×25

R

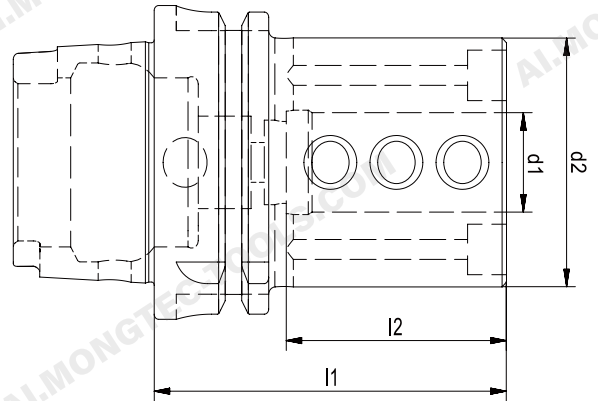
Direction

R		Right
L		Left
N		Both

Insert Shape	DCLN PCLN 95° / 80°	DCMNN PCMNN 50° / 80° / 50°	DCLN PCLN 95° / 80°		
C 					
Insert Shape	DDHN PDHN 55° / 93°	DDJN PDJN 55° / 93°	DDNNN PDNNN 62.5° / 55° / 62.5°	DDUN PDUN 93° / 55°	DDQN PDQN 107.5° / 55°
D 					
Insert Shape	DSBN PSBN 90° / 75°	DSSN PSSN 45° / 90°			
S 					
Insert Shape	DVPNR DVPNL 117.5° / 35°	DVUNR DVUNL 93° / 35°	DVNN 72.5° / 35° / 72.5°	DVJNR DVJNL 72.5° / 35° / 72.5°	
V 					
Insert Shape	DWLN PWLN 95° / 80°				
W 					
Insert Shape	SCLCR SCLCL 95° / 80°	SCMCN 50° / 80° / 50°	SCLC 95° / 80°		
C 					

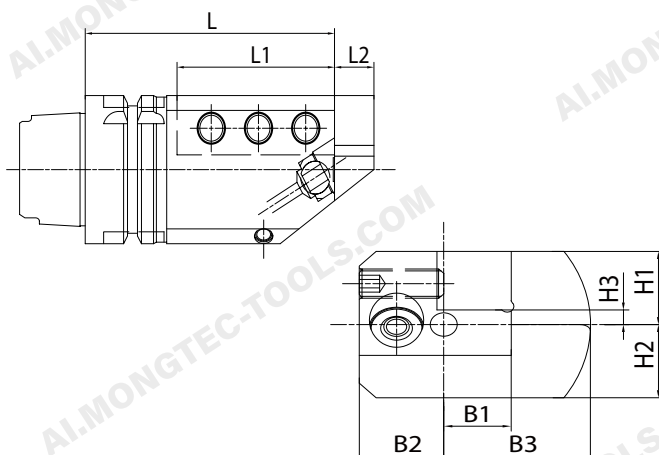
Insert Shape	SDHCR SDHCL 107.5° / 55°	SDNCN 62.5°/55° /62.5°	SDJCR SDJCL 93° / 55°	SDUCR SDUCL 93° / 55°	SD-C 107.5° / 55°
D 					
Insert Shape	SSBCR SSBCL 75° / 90°	SSSCR SSSCL 45° / 90°			
S 					
Insert Shape	SVPB SVPC 117.5° / 35°	SVUB SVUC 93° / 35°	SVVB SVVC 72.5° / 35° / 72.5°	SVJB SVJC 93° / 35°	SV-C 107.5° / 55°
V 					

HSK - T Boring Bar Holder



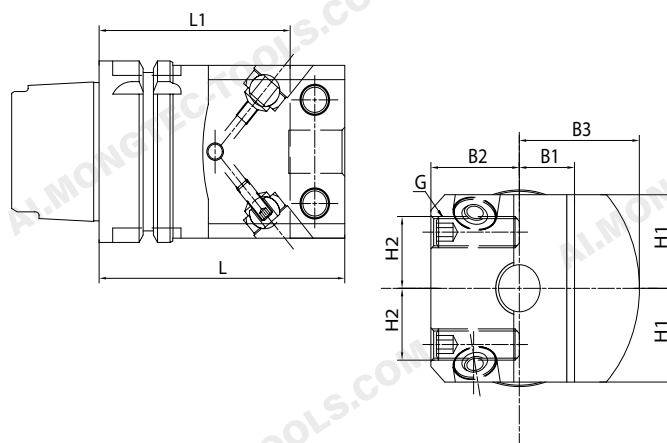
Size	d1	d2	l1	l2
HSK40TAXQE2Q08	8	32	60	37
HSK40TAXQE2Q10	10	34	60	37
HSK40TAXQE2Q12	12	36	65	40
HSK40TAXQE2Q16	16	40	70	42
HSK40TAXQE2Q20	20	45	70	42
HSK50TAXQE2Q10	10	38	75	45
HSK50TAXQE2Q12	12	40	75	45
HSK50TAXQE2Q16	16	45	80	50
HSK50TAXQE2Q20	20	50	80	47
HSK50TAXQE2Q25	25	55	85	50
HSK63TAXQE2Q06	6	30	65	40
HSK63TAXQE2Q08	8	32	70	40
HSK63TAXQE2Q10	10	38	75	45
HSK63TAXQE2Q12	12	40	75	45
HSK63TAXQE2Q16	16	45	80	50
HSK63TAXQE2Q20	20	50	80	50
HSK63TAXQE2Q25	25	55	85	52
HSK63TAXQE2Q32	32	72	108	60
HSK63TAXQE2Q40	40	80	120	72
HSK100TAXQE2Q16	16	45	85	48
HSK100TAXQE2Q20	20	50	85	48
HSK100TAXQE2Q25	25	55	85	48
HSK100TAXQE2Q32	32	72	95	58
HSK100TAXQE2Q40	40	80	110	73
HSK100TAXQE2Q50	50	90	120	82

HSK-T Turning Tools for Facing



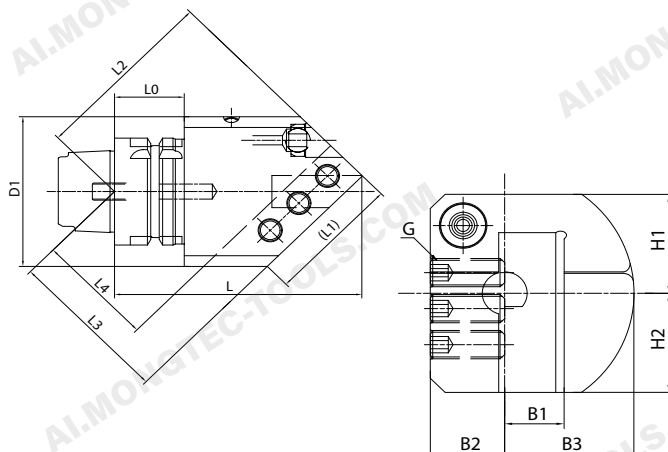
Size	L	L1	L2	B1	B2	B3	H1	H2	H3	G
HSK50TQSBV2020RQ105	105	60	15	20	25	43.5	25	25	5	M10
HSK50TQSBV2020LQ105	105	60	15	20	25	43.5	25	25	5	M10
HSK63TQSBV2020RQ105	105	60	15	20	32	43.5	33	32	13	M10
HSK63TQSBV2020LQ105	105	60	15	20	32	43.5	33	32	13	M10
HSK63TQSBV2525RQ115	115	70	20	25	32	45	30	30	5	M12
HSK63TQSBV2525LQ115	115	70	20	25	32	45	30	30	5	M12
HSK100TQSBV2525RQ160	160	110	20	25	37	59	48	44	23	M12
HSK100TQSBV2525LQ160	160	110	20	25	37	59	48	44	23	M12
HSK100TQSBV3232RQ160	160	110	20	32	40	68.5	45	44	15	M14
HSK100TQSBV3232LQ160	160	110	20	32	40	68.5	45	44	15	M14

HSK-T Turning Tools for External and Facing



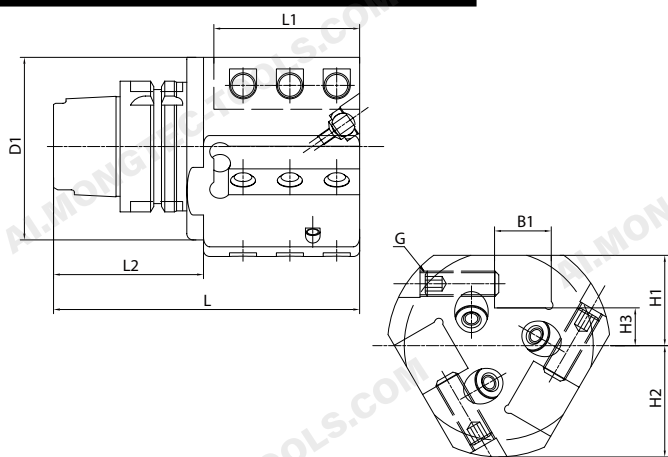
Size	L	L1	B1	B2	B3	H1	H2	G
HSK50TQSBH2020NQ100	100	80	20	25	43.5	27.5	Q	M10
HSK50TQSBH2020NQ130	130	110	20	25	43.5	27.5	Q	M10
HSK63TQSBH2020NQ100	100	80	20	32	43.5	30	Q	M10
HSK63TQSBH2525NQ90	90	75	25	32	53	40.5	29.5	M12
HSK63TQSBH2525NQ120	120	105	25	32	53	40.5	29.5	M12
HSK100TQSBH2525NQ115	115	90	25	32	59	48	37	M12
HSK100TQSBH2525NQ160	160	135	25	32	59	48	37	M12
HSK100TQSBH3232NQ115	115	85	32	40	68.5	57	43	M14

HSK-TTurning Tools for External and Cut-off



Size	L	L1	L2	L3	L4	D1	B1	B2	B3	H1	H2	G
HSK50TQSBN2020RQ120	120	60	83.1	72.8	52.8	Q	20	25	43.5	35	35	M10
HSK50TQSBN2020LQ120	120	60	83.1	72.8	52.8	Q	20	25	43.5	35	35	M10
HSK63TQSBN2020RQ120	120	60	83.1	72.8	52.8	Q	20	32	43.5	35	35	M10
HSK63TQSBN2020LQ120	120	60	83.1	72.8	52.8	Q	20	32	43.5	35	35	M10
HSK63TQSBN2525RQ120	120	70	85.2	70.8	45.8	90	25	32	53	39	39	M12
HSK63TQSBN2525LQ120	120	70	85.2	70.8	45.8	90	25	32	53	39	39	M12
HSK100TQSBN2525RQ145	145	70	102.9	88.5	63.5	Q	25	32	59	43	43	M12
HSK100TQSBN2525LQ145	145	70	102.9	88.5	63.5	Q	25	32	59	43	43	M12
HSK100TQSBN3232RQ150	150	85	109.9	89	59	Q	32	37	68.5	48	43	M14
HSK100TQSBN3232LQ150	150	85	109.9	89	59	Q	32	37	68.5	48	43	M14

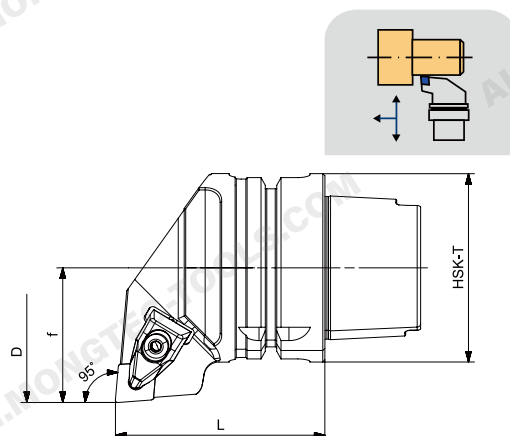
HSK-TTurning Tools for External and Facing



Size	L	L1	L2	D1	B1	H1	H2	H3	G
HSK50TQSBT2020RQ105	105	60	Q	Q	20	35	43.5	15	M10
HSK50TQSBT2020LQ105	105	60	Q	Q	20	35	43.5	15	M10
HSK63TQSBT2020RQ105	105	60	Q	Q	20	35	43.5	15	M10
HSK63TQSBT2020LQ105	105	60	Q	Q	20	35	43.5	15	M10
HSK63TQSBT2525RQ125	125	70	40	90	25	43	53	18	M12
HSK63TQSBT2525LQ125	125	70	40	90	25	43	53	18	M12
HSK100TQSBT2525RQ160	160	110	Q	Q	25	48	59	23	M12
HSK100TQSBT2525LQ160	160	110	Q	Q	25	48	59	23	M12

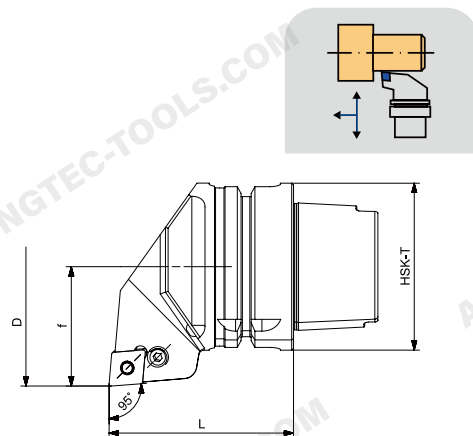
HSKQT Turning Tool

DCLNR|DCLNL 95°/80°



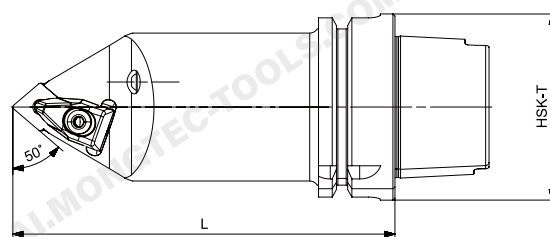
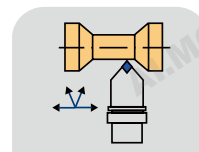
Size	f	D min	L	Direction	Inserts N.
HSK63TQDCLNRQ45070Q12	45	80	70	R	CN..1204..
HSK63TQDCLNLQ45070Q12	45	80	70	L	CN..1204..
HSK63TQDCLNRQ45070Q16	45	80	70	R	CN..1606..
HSK63TQDCLNLQ45070Q16	45	80	70	L	CN..1606..
HSK100TQDCLNRQ63100Q12	63	120	100	R	CN..1204..
HSK100TQDCLNLQ63100Q12	63	120	100	L	CN..1204..
HSK100TQDCLNRQ63100Q16	63	120	100	R	CN..1606..
HSK100TQDCLNLQ63100Q16	63	120	100	L	CN..1606..

HSKQT Turning Tool PCLNR | PCLNL 95°/80°



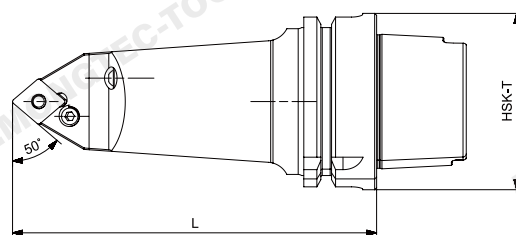
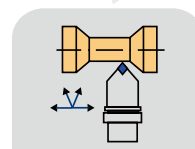
Size	f	D min	L	Direction	Inserts N.
HSK63TQPCLNRQ45070Q12	45	80	70	R	CN..1204..
HSK63TQPCLNLQ45070Q12	45	80	70	L	CN..1204..
HSK63TQPCLNRQ45070Q16	45	80	70	R	CN..1606..
HSK63TQPCLNLQ45070Q16	45	80	70	L	CN..1606..
HSK100TQPCLNRQ63100Q12	63	120	100	R	CN..1204..
HSK100TQPCLNLQ63100Q12	63	120	100	L	CN..1204..
HSK100TQPCLNRQ63100Q16	63	120	100	R	CN..1606..
HSK100TQPCLNLQ63100Q16	63	120	100	L	CN..1606..
HSK100TQPCLNRQ63100Q19	63	120	100	R	CN..1906..
HSK100TQPCLNLQ63100Q19	63	120	100	L	CN..1906..

HSKQT Turning Tool DCMNN 50°/80°/50°



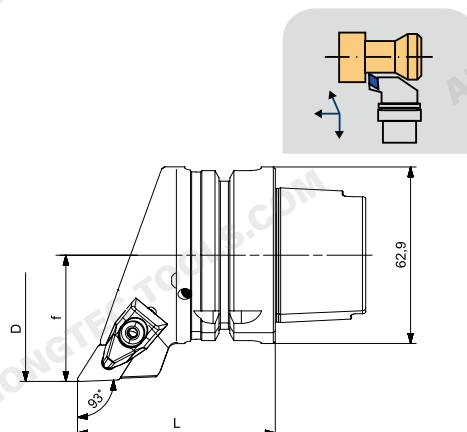
Size	L	Direction	Inserts N.
HSK63TQDCMNNQ100Q12	100	N	CN..1204..
HSK63TQDCMNNQ130Q12	130	N	CN..1204..
HSK63TQDCMNNQ100Q16	100	N	CN..1606..
HSK63TQDCMNNQ130Q16	130	N	CN..1606..
HSK100TQDCMNNQ125Q12	125	N	CN..1204..
HSK100TQDCMNNQ125Q16	125	N	CN..1606..

HSKQT Turning Tool PCMNN 50°/80°/50°



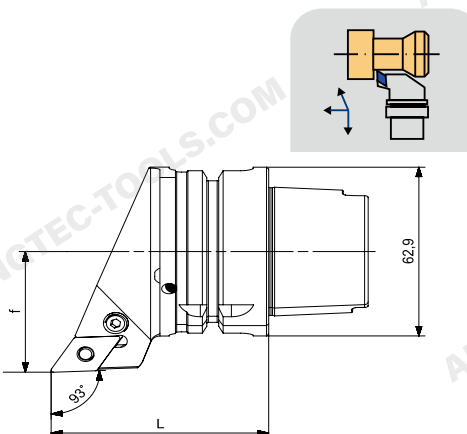
Size	L	Direction	Inserts N.
HSK63TQPCMNNQ100Q12	100	N	CN..1204..
HSK63TQPCMNNQ130Q12	130	N	CN..1204..
HSK63TQPCMNNQ100Q16	100	N	CN..1606..
HSK63TQPCMNNQ130Q16	130	N	CN..1606..
HSK100TQPCMNNQ125Q12	125	N	CN..1204..
HSK100TQPCMNNQ125Q16	125	N	CN..1606..

HSKQT Turning Tool DDJNR | DDJNL 55°/93°



Size	f	L	Direction	Inserts N.
HSK63TQDDJNRQ45075Q15	45	70	R	DN..1506..
HSK63TQDDJNLQ45075Q15	45	70	L	DN..1506..
HSK100TQDDJNRQ63100Q15	63	100	R	DN..1506..
HSK100TQDDJNLQ63100Q15	63	100	L	DN..1506..

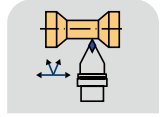
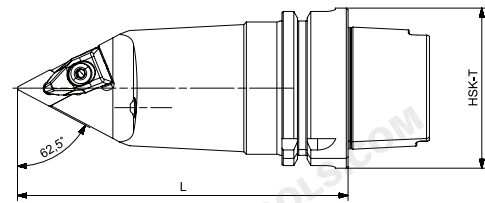
HSKQT Turning Tool PDJNR | PDJNL 55°/93°



Size	f	L	Direction	Inserts N.
HSK63TQPDJNRQ45070Q15	45	70	R	DN..1506..
HSK63TQPDJNLQ45070Q15	45	70	L	DN..1506..
HSK100TQPDJNRQ63100Q15	63	100	R	DN..1506..
HSK100TQPDJNLQ63100Q15	63	100	L	DN..1506..

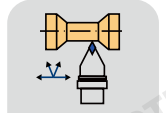
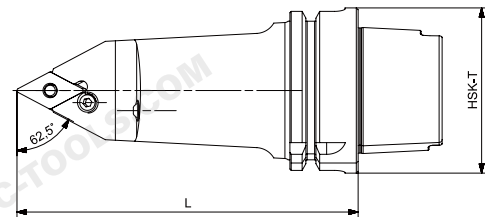
HSKQT Turning Tool DDNNN

62.5°/55°/62.5°



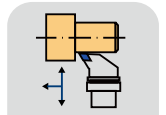
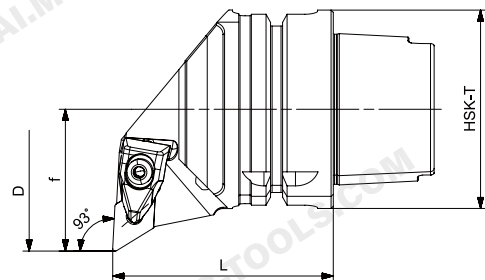
Size	L	Direction	Inserts N.
HSK63TQDDNNNQ100Q15	100	N	DN..1506..
HSK63TQDDNNNQ130Q15	130	N	DN..1506..
HSK100TQDDNNNQ125Q15	125	N	DN..1506..

HSKQT Turning Tool PDNNN 62.5°/55°/62.5°



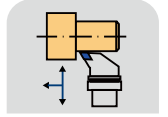
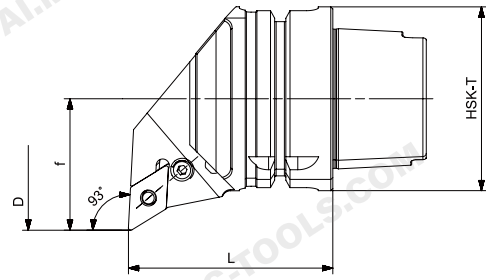
Size	L	Direction	Inserts N.
HSK63TQPDNNNQ100Q15	100	N	DN..1506..
HSK63TQPDNNNQ130Q15	130	N	DN..1506..
HSK100TQPDNNNQ125Q15	125	N	DN..1506..

HSKQT Turning Tool DDUNR | DDUNL 93°/55°



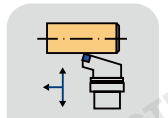
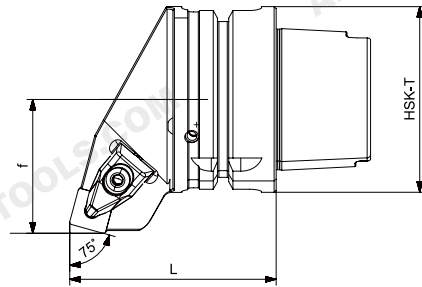
Size	f	D min	L	Direction	Inserts N.
HSK63TQDDUNRQ45070Q15	45	80	70	70	DN..1506..
HSK63TQDDUNLQ45070Q15	45	80	70	70	DN..1506..
HSK100TQDDUNRQ63100Q15	63	120	100	100	DN..1506..
HSK100TQDDUNLQ63100Q15	63	120	100	100	DN..1506..

HSKQT Turning Tool PDUNR | PDUNL 93°/55°



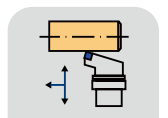
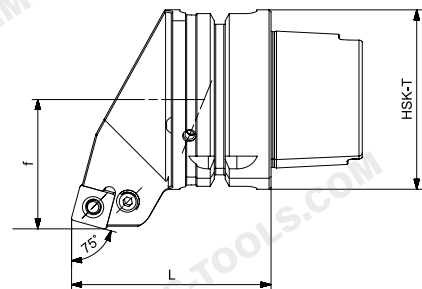
Size	f	D min	L	Direction	Inserts N.
HSK63TQPDUNRQ45070Q15	45	80	70	R	DN..1506..
HSK63TQPDUNLQ45070Q15	45	80	70	L	DN..1506..
HSK100TQPDUNRQ63100Q15	63	120	100	R	DN..1506..
HSK100TQPDUNLQ63100Q15	63	120	100	L	DN..1506..

HSKQT Turning Tool DSBNR | DSBNL 90°/75°



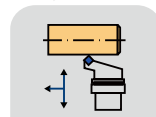
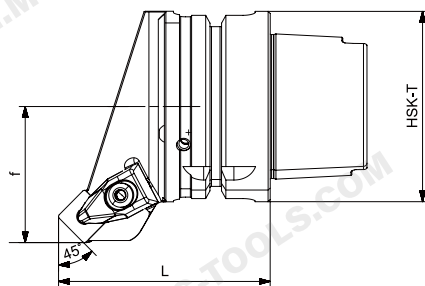
Size	f	L	Direction	Inserts N.
HSK63TQDSBNRQ45070Q12	45	70	R	SN..1204..
HSK63TQDSBNLQ45070Q12	45	70	L	SN..1204..
HSK100TQDSBNRQ63100Q12	63	100	R	SN..1204..
HSK100TQDSBNLQ63100Q12	63	100	L	SN..1204..

HSKQT Turning Tool PSBNR | PSBNL 90°/75°



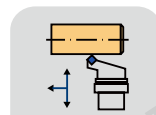
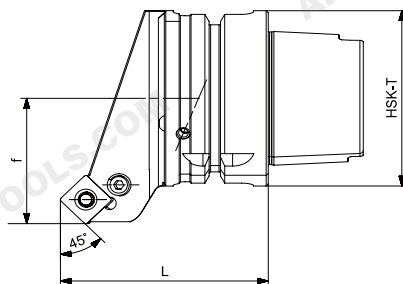
Size	f	L	Direction	Inserts N.
HSK63TQPSBNRQ45070Q12	45	70	R	SN..1204..
HSK63TQPSBNLQ45070Q12	45	70	L	SN..1204..
HSK100TQPSBNRQ63100Q12	63	100	R	SN..1204..
HSK100TQPSBNLQ63100Q12	63	100	L	SN..1204..

HSKQT Turning Tool DSSNR | DSSNL 45°/90°



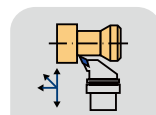
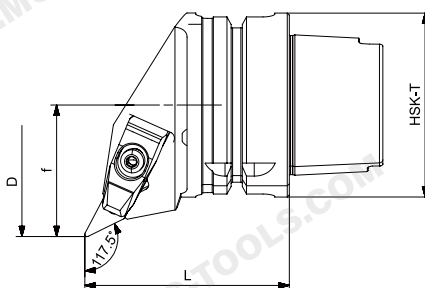
Size	f	D min	L	Direction	Inserts N.
HSK63TQDSSNRQ45070Q12	45	Q	70	R	SN..1204..
HSK63TQDSSNLQ45070Q12	45	Q	70	L	SN..1204..
HSK100TQDSSNRQ63100Q12	63	Q	100	R	SN..1204..
HSK100TQDSSNLQ63100Q12	63	Q	100	L	SN..1204..

HSKQT Turning Tool PSSNR | PSSNL 45°/90°



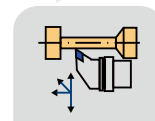
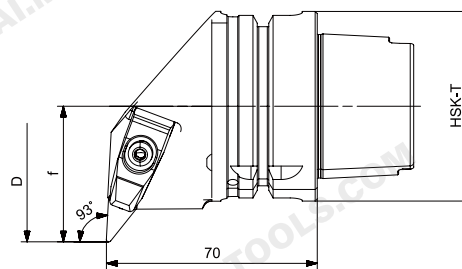
Size	f	L	Direction	Inserts N.
HSK63TQPSSNRQ45070Q12	45	70	R	SN..1204..
HSK63TQPSSNLQ45070Q12	45	70	L	SN..1204..
HSK100TQPSSNRQ63100Q12	63	100	R	SN..1204..
HSK100TQPSSNLQ63100Q12	63	100	L	SN..1204..

HSKQT Turning Tool DVPNR | DVPNL 117.5°/35°



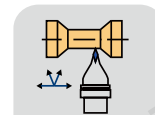
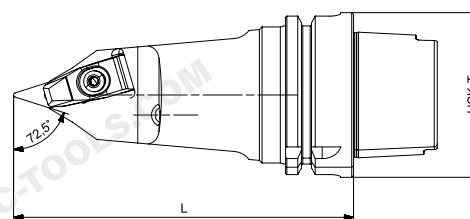
Size	f	D min	L	Direction	Inserts N.
HSK63TQDVPNRQ45070Q16	45	80	70	R	VN..1604..
HSK63TQDVPNLQ45070Q16	45	80	70	L	VN..1604..
HSK100TQDVPNRQ63100Q16	63	120	100	R	VN..1604..
HSK100TQDVPNLQ63100Q16	63	120	100	L	VN..1604..

HSKQT Turning Tool DVUNR | DVUNL 93°/35°



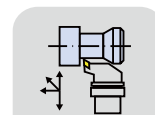
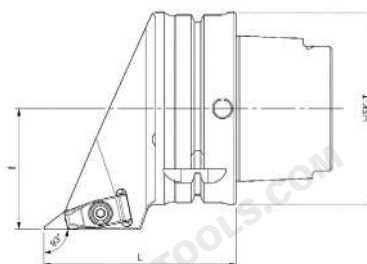
Size	f	D min	L	Direction	Inserts N.
HSK63TQDVUNRQ45070Q16	45	80	70	R	VN..1604..
HSK63TQDVUNLQ45070Q16	45	80	70	L	VN..1604..
HSK100TQDVUNRQ63100Q16	63	120	100	R	VN..1604..
HSK100TQDVUNLQ63100Q16	63	120	100	L	VN..1604..

HSKQT Turning Tool DVVNN 72.5°/35°/72.5°



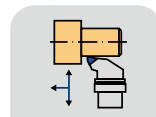
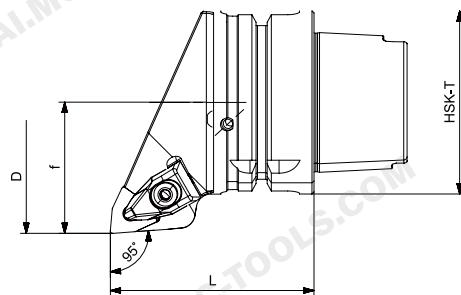
Size	L	Direction	Inserts N.
HSK63TQDVVNNQ100Q16	100	N	VN..1604..
HSK63TQDVVNNQ130Q16	130	N	VN..1604..
HSK100TQDVVNNQ125Q16	125	N	VN..1604..

HSKQT Turning Tool DVJNR | DVJNL 93°/35°



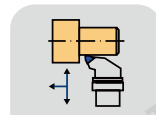
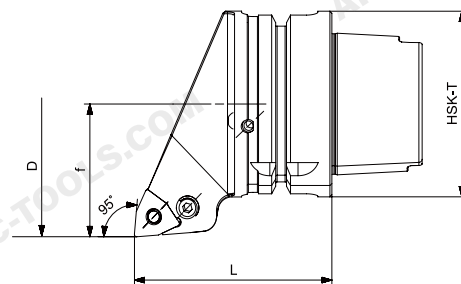
Size	f	D min	L	Direction	Inserts N.
HSK100TQDVJNR16Q100Q63	63	Q	100	R	VN..1604..
HSK100TQDVJNL16Q100Q63	63	Q	100	L	VN..1604..

HSKQT Turning Tool DWLNR | DWLNL 95°/80°



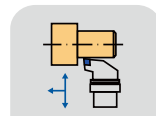
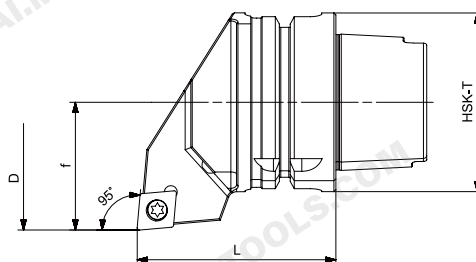
Size	f	D min	L	Direction	Inserts N.
HSK63TQDWLNRQ45070Q8	45	80	70	R	WN..0804..
HSK63TQDWLNLQ45070Q8	45	80	70	L	WN..0804..
HSK100TQDWLNRQ63100Q8	63	120	100	R	WN..0804..
HSK100TQDWLNLQ63100Q8	63	120	100	L	WN..0804..

HSKQT Turning Tool PWLNR | PWLNL 95°/80°



Size	f	D min	L	Direction	Inserts N.
HSK63TQPWLNRQ45070Q8	45	80	70	R	WN..0804..
HSK63TQPWLNLQ45070Q8	45	80	70	L	WN..0804..
HSK100TQPWLNRQ63100Q8	63	120	100	R	WN..0804..
HSK100TQPWLNLQ63100Q8	63	120	100	L	WN..0804..

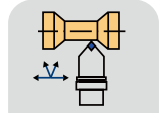
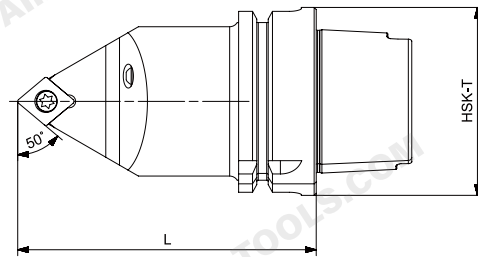
HSKQT Turning Tool SCLCR | SCLCL 95°/80°



Size	f	D min	L	Direction	Inserts N.
HSK63TQSCLCRQ45070Q12	45	80	70	R	CC..1204..
HSK63TQSCLCLQ45070Q12	45	80	70	L	CC..1204..
HSK100TQSCLCRQ63100Q12	63	120	100	R	CC..1204..
HSK100TQSCLCLQ63100Q12	63	120	100	L	CC..1204..

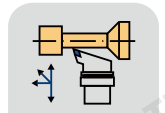
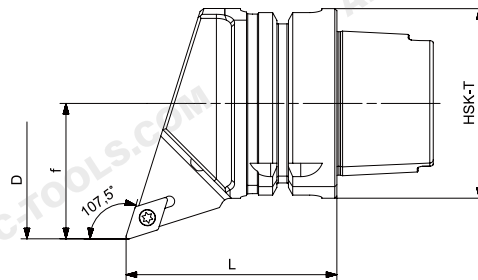
HSKQT Turning Tool SCMCN

50°/80°/50°



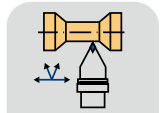
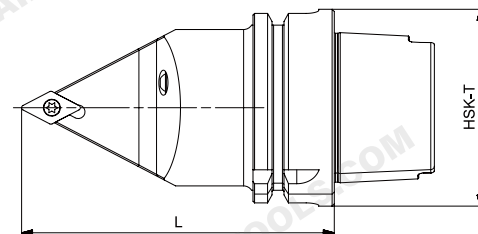
Size	L	Direction	Inserts N.
HSK63TQSCMCNQ100Q12	100	N	CC..1204..
HSK63TQSCMCNQ130Q12	130	N	CC..1204..
HSK100TQSCMCNQ125Q12	125	N	CC..1204..

HSKQT Turning Tool SDQCR | SDQCL 107.5°/55°



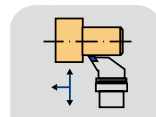
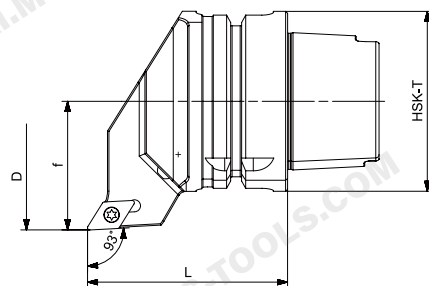
Size	f	D min	L	Direction	Inserts N.
HSK63TQSDQCRQ45070Q11	45	80	70	R	DC..11T3..
HSK63TQSDQCLQ45070Q11	45	80	70	L	DC..11T3..
HSK100TQSDQCRQ63100Q11	63	120	100	R	DC..11T3..
HSK100TQSDQCLQ63100Q11	63	120	100	L	DC..11T3..

HSKQT Turning Tool SDNCN 62.5°/55°/62.5°



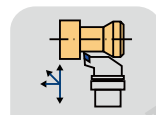
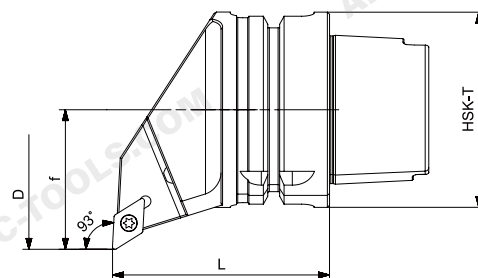
Size	L	Direction	Inserts N.
HSK63TQSDNCNQ100Q11	100	N	DC..11T3..
HSK63TQSDNCNQ130Q11	130	N	DC..11T3..
HSK100TQSDNCNQ125Q11	125	N	DC..11T3..

HSKQT Turning Tool SDJCR | SDJCL 93°/55°



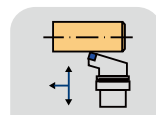
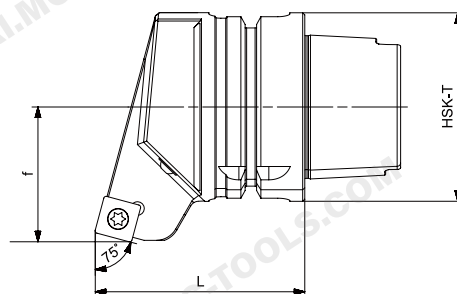
Size	f	D min	L	Direction	Inserts N.
HSK63TQSDJCRQ45070Q11	45	80	70	R	DC..11T3..
HSK63TQSDJCLQ45070Q11	45	80	70	L	DC..11T3..
HSK100TQSDJCRQ63100Q11	63	120	100	R	DC..11T3..
HSK100TQSDJCLQ63100Q11	63	120	100	L	DC..11T3..

HSKQT Turning Tool SDUCR | SDUCL 93°/55°



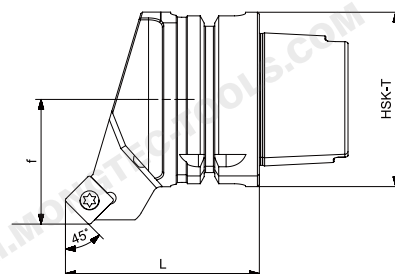
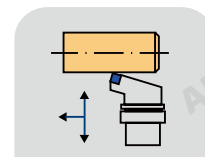
Size	f	D min	L	Direction	Inserts N.
HSK63TQSDUCRQ45070Q11	45	80	70	R	DC..11T3..
HSK63TQSDUCLQ45070Q11	45	80	70	L	DC..11T3..
HSK100TQSDUCRQ63100Q11	63	120	100	R	DC..11T3..
HSK100TQSDUCLQ63100Q11	63	120	100	L	DC..11T3..

HSKQT Turning Tool SSBCR | SSBCL 75°/90°



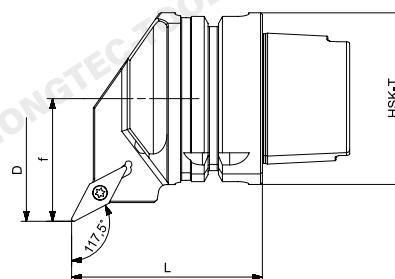
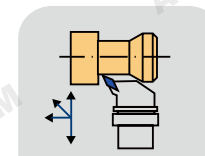
Size	f	L	Direction	Inserts N.
HSK63TQSSBCRQ45070Q12	45	70	R	SC..1204..
HSK63TQSSBCLQ45070Q12	45	70	L	SC..1204..
HSK100TQSSBCRQ63100Q12	63	100	R	SC..1204..
HSK100TQSSBCLQ63100Q12	63	100	L	SC..1204..

HSKQT Turning Tool SSSCR | SSSCL 45°/90°



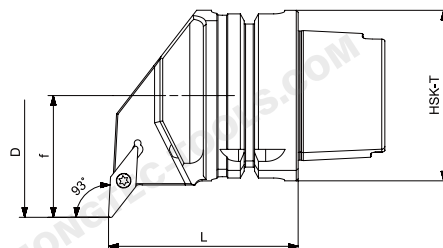
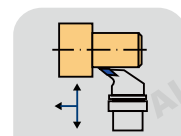
Size	f	L	Direction	Inserts N.
HSK63TQSSSCRQ45070Q12	45	70	R	SC..1204..
HSK63TQSSSCLQ45070Q12	45	70	L	SC..1204..
HSK100TQSSSCRQ63100Q12	63	100	R	SC..1204..
HSK100TQSSSCLQ63100Q12	63	100	L	SC..1204..

HSKQT Turning Tool SVPBR | SVPBL | SVPCR | SVPCL 117.5°/35°



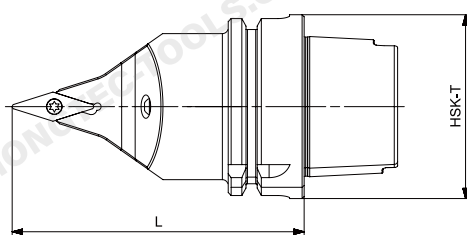
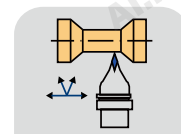
Size	f	D min	L	Direction	Inserts N.
HSK63TQSVBRQ45070Q16	45	80	70	R	VB..1604..
HSK63TQSVBLQ45070Q16	45	80	70	L	VB..1604..
HSK63TQSVPCRQ45070Q16	45	80	70	R	VC..1604..
HSK63TQSVCLQ45070Q16	45	80	70	L	VC..1604..
HSK100TQSVBRQ63100Q16	63	120	100	R	VB..1604..
HSK100TQSVBLQ63100Q16	63	120	100	L	VB..1604..
HSK100TQSVPCRQ63100Q16	63	120	100	R	VC..1604..
HSK100TQSVCLQ63100Q16	63	120	100	L	VC..1604..

HSKQT Turning Tool SVUBR | SVUBL | SVUCR | SVUCL 93°/35°



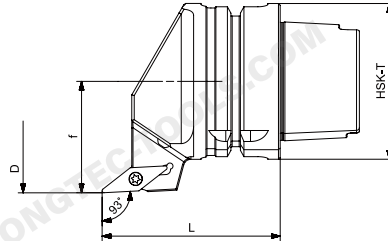
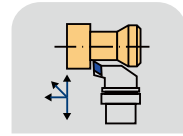
Size	f	D min	L	Direction	Inserts N.
HSK63TQSVUBRQ45070Q16	45	80	70	R	VB..1604..
HSK63TQSVUBLQ45070Q16	45	80	70	L	VB..1604..
HSK63TQSVUCRQ45070Q16	45	80	70	R	VC..1604..
HSK63TQSVUCLQ45070Q16	45	80	70	L	VC..1604..
HSK100TQSVUBRQ63100Q16	63	120	100	R	VB..1604..
HSK100TQSVUBLQ63100Q16	63	120	100	L	VB..1604..
HSK100TQSVUCRQ63100Q16	63	120	100	R	VC..1604..
HSK100TQSVUCLQ63100Q16	63	120	100	L	VC..1604..

HSKQT Turning Tool SVVBN | SVVCN 72.5°/35°/72.5°



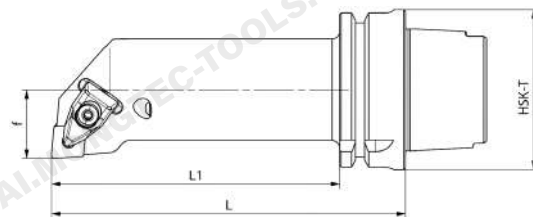
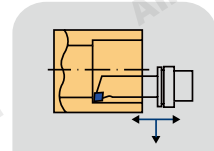
Size	L	Direction	Inserts N.
HSK63TQSVVBNQ100Q16	100	N	VB..1604..
HSK63TQSVVBNQ130Q16	130	N	VB..1604..
HSK63TQSVVCNQ100Q16	100	N	VC..1604..
HSK63TQSVVCNQ130Q16	130	N	VC..1604..
HSK100TQSVVBNQ125Q16	125	N	VB..1604..
HSK100TQSVVCNQ125Q16	125	N	VC..1604..

HSKQT Turning Tool SVJBR | SVJBL | SVJCR | SVJCL 93°/35°



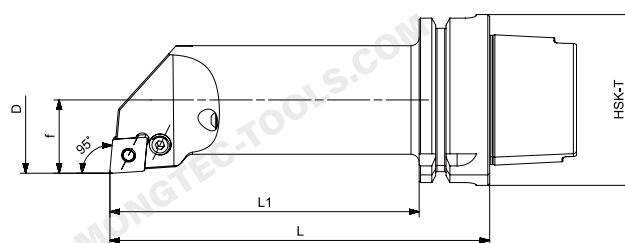
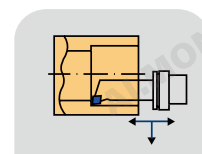
Size	f	D min	L	Direction	Inserts N.
HSK63TQSVJBRQ45072Q16	45	80	71.5	R	VB..1604..
HSK63TQSVJBLQ45072Q16	45	80	71.5	L	VB..1604..
HSK63TQSVJCRQ45072Q16	45	80	71.5	R	VC..1604..
HSK63TQSVJCLQ45072Q16	45	80	71.5	L	VC..1604..
HSK100TQSVJBRQ63100Q16	63	120	100	R	VB..1604..
HSK100TQSVJBLQ63100Q16	63	120	100	L	VB..1604..
HSK100TQSVJCRQ63100Q16	63	120	100	R	VC..1604..
HSK100TQSVJCLQ63100Q16	63	120	100	L	VC..1604..

HSKQT Turning Tool DCLNR | DCLNL 95°/80°



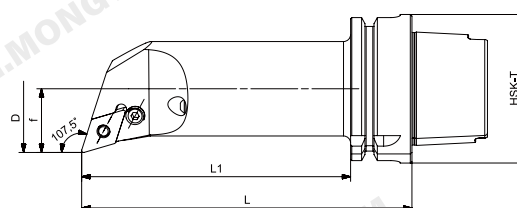
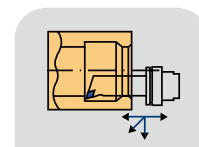
Size	f	D min	L	L1	Direction	Inserts N.
HSK63TQDCLNR12Q140Q27	27	50	140	114	R	CN..1204..
HSK63TQDCLNL12Q140Q27	27	50	140	114	L	CN..1204..
HSK63TQDCLNR12Q180Q27	27	50	180	154	R	CN..1204..
HSK63TQDCLNL12Q180Q27	27	50	180	154	L	CN..1204..
HSK100TQDCLNR12Q150Q27	27	50	150	121	R	CN..1204..
HSK100TQDCLNL12Q150Q27	27	50	150	121	L	CN..1204..
HSK100TQDCLNR12Q200Q27	27	50	200	171	R	CN..1204..
HSK100TQDCLNL12Q200Q27	27	50	200	171	L	CN..1204..
HSK100TQDCLNR12Q150Q35	35	63	150	121	R	CN..1204..
HSK100TQDCLNL12Q150Q35	35	63	150	121	L	CN..1204..
HSK100TQDCLNR12Q200Q35	35	63	200	171	R	CN..1204..
HSK100TQDCLNL12Q200Q35	35	63	200	171	L	CN..1204..

HSKQT Turning Tool PCLNR | PCLNL 95°/80°



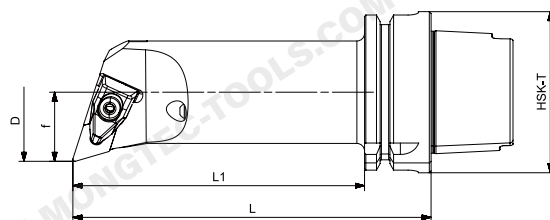
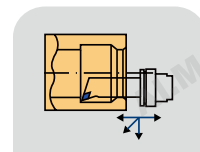
Size	f	D min	L	L1	Direction	Inserts N.
HSK63TQPCLNRQ27140Q12	27	50	140	114	R	CN..1204..
HSK63TQPCLNLQ27140Q12	27	50	140	114	L	CN..1204..
HSK63TQPCLNRQ27180Q12	27	50	180	154	R	CN..1204..
HSK63TQPCLNLQ27180Q12	27	50	180	154	L	CN..1204..
HSK100TQPCLNRQ27150Q12	27	50	150	121	R	CN..1204..
HSK100TQPCLNLQ27150Q12	27	50	150	121	L	CN..1204..
HSK100TQPCLNRQ27200Q12	27	50	200	171	R	CN..1204..
HSK100TQPCLNLQ27200Q12	27	50	200	171	L	CN..1204..
HSK100TQPCLNRQ35150Q12	35	63	150	121	R	CN..1204..
HSK100TQPCLNLQ35150Q12	35	63	150	121	L	CN..1204..
HSK100TQPCLNRQ35200Q12	35	63	200	171	R	CN..1204..
HSK100TQPCLNLQ35200Q12	35	63	200	171	L	CN..1204..

HSKQT Turning Tool PDQNR | PDQNL 107.5°/55°



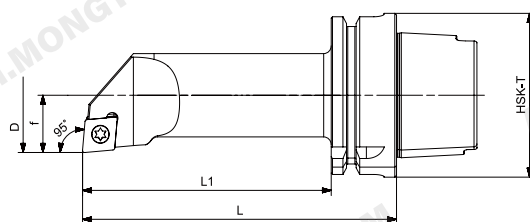
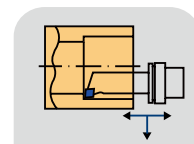
Size	f	D min	L	L1	Direction	Inserts N.
HSK63TQPDQNRQ27140Q15	27	50	140	114	R	DN..1506..
HSK63TQPDQNLQ27140Q15	27	50	140	114	L	DN..1506..
HSK63TQPDQNRQ27180Q15	27	50	180	154	R	DN..1506..
HSK63TQPDQNLQ27180Q15	27	50	180	154	L	DN..1506..
HSK100TQPDQNRQ27150Q15	27	50	150	121	R	DN..1506..
HSK100TQPDQNLQ27150Q15	27	50	150	121	L	DN..1506..
HSK100TQPDQNRQ27200Q15	27	50	200	171	R	DN..1506..
HSK100TQPDQNLQ27200Q15	27	50	200	171	L	DN..1506..
HSK100TQPDQNRQ35150Q15	35	63	150	121	R	DN..1506..
HSK100TQPDQNLQ35150Q15	35	63	150	121	L	DN..1506..
HSK100TQPDQNRQ35200Q15	35	63	200	171	R	DN..1506..
HSK100TQPDQNLQ35200Q15	35	63	200	171	L	DN..1506..

HSKQT Turning Tool DDQNR | DDQNL 107.5°/55°



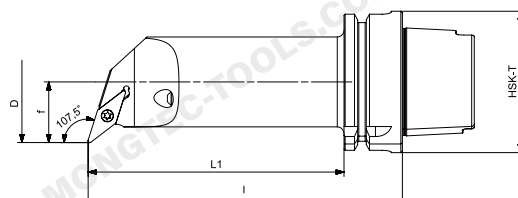
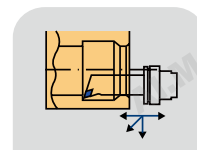
Size	f	D min	L	L1	Direction	Inserts N.
HSK63TQDDQNRQ27140Q15	27	50	140	114	R	DN..1506..
HSK63TQDDQNLQ27140Q15	27	50	140	114	L	DN..1506..
HSK63TQDDQNRQ27180Q15	27	50	180	154	R	DN..1506..
HSK63TQDDQNLQ27180Q15	27	50	180	154	L	DN..1506..
HSK100TQDDQNRQ27150Q15	27	50	150	121	R	DN..1506..
HSK100TQDDQNLQ27150Q15	27	50	150	121	L	DN..1506..
HSK100TQDDQNRQ27200Q15	27	50	200	171	R	DN..1506..
HSK100TQDDQNLQ27200Q15	27	50	200	171	L	DN..1506..
HSK100TQDDQNRQ35150Q15	35	63	150	121	R	DN..1506..
HSK100TQDDQNLQ35150Q15	35	63	150	121	L	DN..1506..
HSK100TQDDQNRQ35200Q15	35	63	200	171	R	DN..1506..
HSK100TQDDQNLQ35200Q15	35	63	200	171	L	DN..1506..

HSKQT Turning Tool SCLCR | SCLCL 95°/80°



Size	f	D min	L	L1	Direction	Inserts N.
HSK63TQSCLCRQ22125Q12	22	40	125	99	R	CC..1204..
HSK63TQSCLCLQ22125Q12	22	40	125	99	L	CC..1204..
HSK63TQSCLCRQ22160Q12	22	40	160	134	R	CC..1204..
HSK63TQSCLCLQ22160Q12	22	40	160	134	L	CC..1204..
HSK63TQSCLCRQ27140Q12	27	50	140	114	R	CC..1204..
HSK63TQSCLCLQ27140Q12	27	50	140	114	L	CC..1204..
HSK63TQSCLCRQ27180Q12	27	50	180	154	R	CC..1204..
HSK63TQSCLCLQ27180Q12	27	50	180	154	L	CC..1204..

HSKQT Turning Tool SVQCR | SVQCL 107.5°/55°



Size	f	D min	L	L1	Direction	Inserts N.
HSK63TQSVQCR11Q85	13	25	85	59	R	VC..1103..
HSK63TQSVQCL11Q85	13	25	85	59	L	VC..1103..
HSK63TQSVQCR11Q100	17	32	100	74	R	VC..1103..
HSK63TQSVQCL11Q100	17	32	100	74	L	VC..1103..
HSK63TQSVQCRQ22125Q16	22	40	125	99	R	VC..1604
HSK63TQSVQCLQ22125Q16	22	40	125	99	L	VC..1604
HSK63TQSVQCRQ22160Q16	22	40	160	134	R	VC..1604
HSK63TQSVQCLQ22160Q16	22	40	160	134	L	VC..1604
HSK63TQSVQCRQ27140Q16	27	50	140	114	R	VC..1604
HSK63TQSVQCLQ27140Q16	27	50	140	114	L	VC..1604
HSK63TQSVQCRQ27180Q16	27	50	180	154	R	VC..1604
HSK63TQSVQCLQ27180Q16	27	50	180	154	L	VC..1604



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